

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>014.48700GR</b>	<b>L.20/00128/23 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>4,8X70</b>		

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	10,80	11,38	10,98-11,24	10	0
HEAD THICKNESS	2,62	3,00	2,85-2,91	10	0
RECESS DIAMETER	4,45	4,77	4,48-4,64	10	0
RECESS DEPTH #2	2,01	2,64	2,18-2,34	10	0
FIRST FULL THREAD	1,60 MAX		1,55-1,60	10	0
MAJOR DIAMETER	4,62	4,80	4,71-4,76	10	0
MINOR DIAMETER	3,43	3,58	3,49-3,58	10	0
THREAD ANGLE	60°		59°-61°	10	0
PITCH	1,60		1,60-1,65	10	0
POINT ANGLE	40°	50°	40°-41°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	68,50	71,50	70,10-70,84	10	0
TORSION	66 KGF-CM MIN.		86-92	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>